



The Tuning Fork Level Switch

—CTF312 series



Features

- AC&DC dual power supply design.
- High / Low fail safe modes.
- Adjustable sensitivity to fit versatile density of material.
- No mechanical moving parts, maintenance free.
- Unaffected by flow, foam, solids content, coating and properties variation of targeted media.
- Withstand static electricity.
- Fast response time 0.6S(adjustable).

Measuring Principle

The tuning fork level switch working principle based upon detecting the change in harmonic vibration frequency of the sensing element as a result of the presence of the target media. Tuning fork level switch operated by using two piezoelectric elements built in on vibration tube.

The first piezoelectric element triggered by a pulse signal that created from circuit to transport vibration energy out and the other piezoelectric element receives the vibration and transmits it to output electric signal. When the probe comes into contact with the fluid, it will cause the frequency change of output signal and the vibration will hold and send out the relay on at the same time.

Applications

The tuning fork level switch has a wide range of applications. It can detect high/low level of both liquid and solid, such as coffee powder, tea, flour, sand casting, spices, peanuts, tobacco, animal food, granules, freeze-dried coffee, stearin, wood chips, plastic granules, gravel, coal, clay powder, powdered fiber, glass silicon powder, foaming material, soda, polystyrene powder, etc.





Specifications





Standard version

Extension version

Power supply	20250VAC/VDC, 50/60HZ			
Power	Max.10VA			
Sensitivity	High / Low			
Cable entry	1/2"NPT×2 holes			
Process connection	G1" or 1"NPT			
Process pressure	Vacuum20bar			
Ambient temperature	-40℃70℃			
Process temperature	-40℃…130℃			
Output	Relay, SPDT, 2A/250VAC Max. or NPN/PNP or NAMUR			
Delay	0.6S action; 1S3S reset			
Vibrational frequency	355HZ365HZ			
Tine material	SUS 304 / 316			
Fail safe modes	High / Low			
Housing/Protection	Aluminium / IP65			
Max. vertical bearing force of the induction rod	20Nm			
Min. induction density of the induction rod	Powder: 0.23g/cm³; Liquid: 0.8g/cm³			







Anti-corrosion version

Hygienic version

Power supply	20250VAC/VDC, 50/60HZ			
Power	Max.10VA			
Sensitivity	High / Low			
Cable entry	1/2"NPT×2 holes			
Process connection	Flange Min.1" Hygienic joint 2"			
Process pressure	Vacuum20bar			
Ambient temperature	-40℃70℃			
Process temperature	-40℃…130℃			
Output	Relay, SPDT, 2A/250VAC Max. or NPN/PNP or NAMUR			
Action delay	0.6S action; 1S3S reset			
Vibrational frequency	355HZ365HZ			
Tine material	SUS 304/316 covered with PTFE or PFA	SUS 304/316		
Fail safe modes	Hign / Low			
Housing/Protection	Aluminium/ IP65			
Max. vertical bearing force of the induction rod	177in.Lbs(20Nm)			
Min. induction density of the induction rod	Powder: 0.23g/cm³; Liquid: 0.8g/cm³			



Ordering Code

CTF312-										
	1	2	3	4	5	6	7	8	9	10

1:Approval	
XX	Standard version
FX	Ex d IIC T3T6 Gb
GX	Ex tD A21 IP66 T80°C
2:Type of sen	sor
S	Standard version (process temperature: -40°C130°C/process pressure: vacuum20bar)
E	Extension version (process temperature: -40°C130°C/process pressure: vacuum20bar)
С	Anti-corrosion version (process temperature: -40°C130°C/process pressure:vacuum20bar
Х	Hygienic version (process temperature: -40°C130°C/process pressure: vacuum20bar)
Т	Customized
3:Material of s	ensor
0	SUS304
6	SUS316
1	SUS304+PTFE
7	SUS316+PTFE
2	SUS304+PFA
9	SUS316+PFA
Т	Customized
4:Process con	inection
С	Thread G½"
А	Thread G ³ / ₄ "
Е	Thread G1"
G	Thread G1½"
F	Thread 1"NPT
L	φ50.5 tri-clamp
W	Movable sleeve
Т	Customized



5:Output	
А	Relay 0/P
В	NPN/PNP(Max.50mA)
С	NAMUR
Т	Customized
6:Power suppl	у
9	20-250VAC/VDC, 50/60HZ
7:Cable entry	
М	M20*1.5
N	½NPT
8:Installation	
I	Integral
R	Separate
9:Insertion len	gth (mm)
0125	
0500	
1000	
	Range of insertion length: 01259999
10:Industry co	de
XX	Industry code